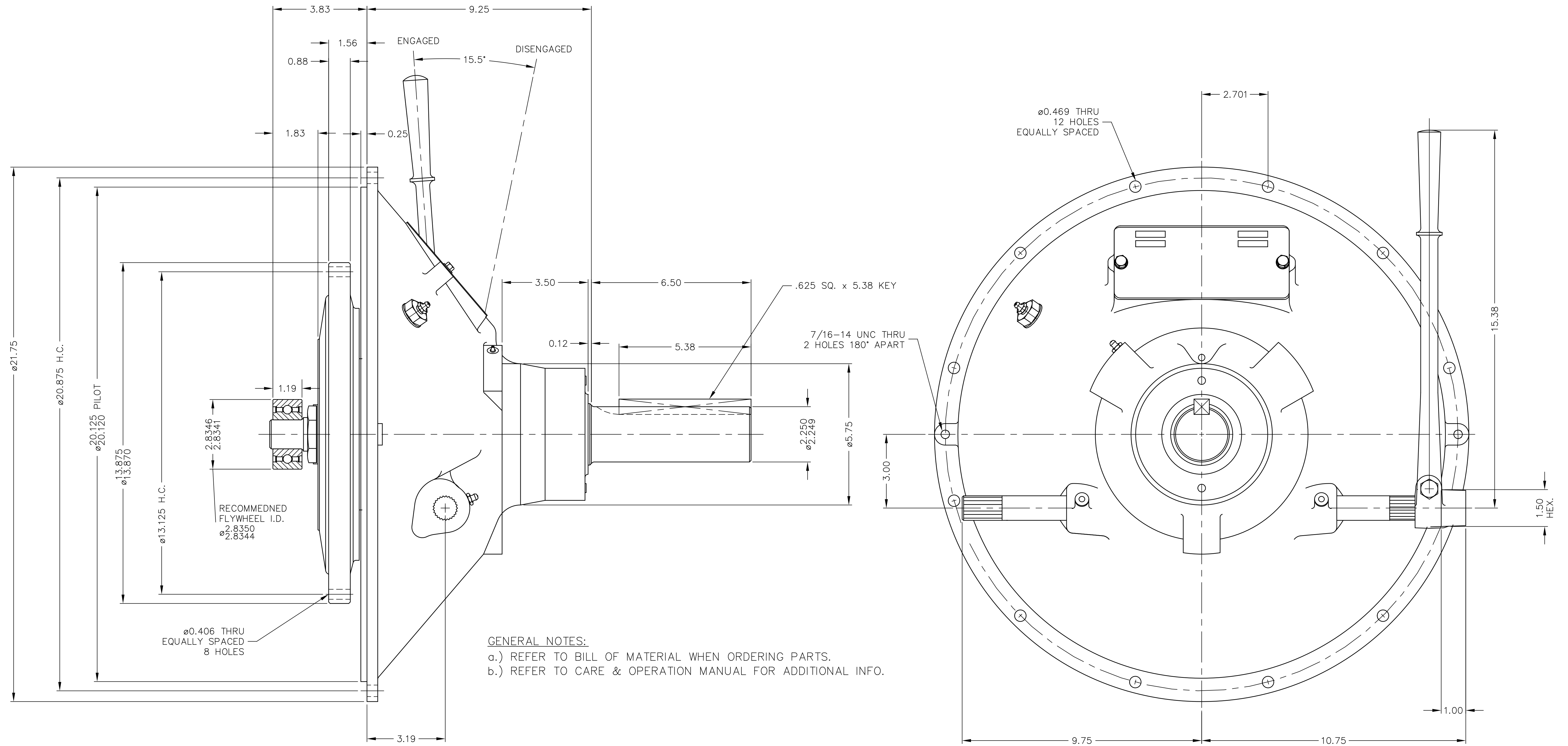


NOTE:  
TO INSURE NO PRELOAD ON SHIFTING  
MECHANISM. HAND LEVER POSITION SHOULD  
BE SLIGHTLY PAST VERTICAL POSITION OR  
TOWARDS ENGINE.



GENERAL NOTES:  
a.) REFER TO BILL OF MATERIAL WHEN ORDERING PARTS.  
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994.	WEIGHT	MR <sup>2</sup>	FIRST USE	INCH	MATERIAL	HEAT TREAT	DATE	TWIN DISC INCORPORATED RACINE, WI 53403 - USA	
	LBS.	LBS./IN <sup>2</sup>	ASSY. SP111P103 MODEL SP111HP1				03-23-00		
NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				THIRD ANGLE PROJECTION	SIMILAR TO	NAME	SCALE	SP111P103	
						SP111HP1 POWER TAKE OFF	.38 = 1		
							DRW. DJH	DWG SIZE	SHT. 2 OF 2
							CHK. RSL	REV	
							APP'D. JTS	REV	G