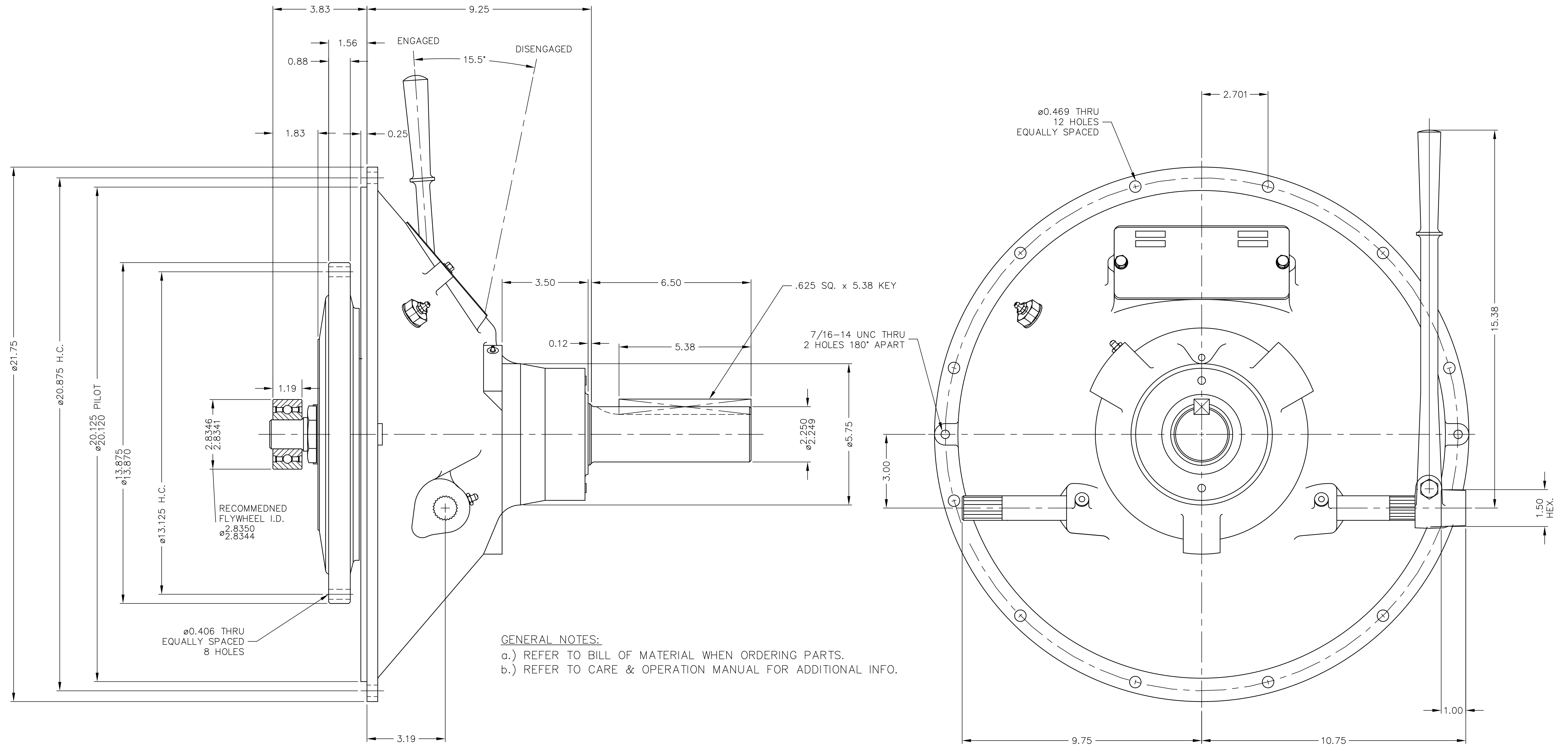


NOTE:
TO INSURE NO PRELOAD ON SHIFTING
MECHANISM. HAND LEVER POSITION SHOULD
BE SLIGHTLY PAST VERTICAL POSITION OR
TOWARDS ENGINE.



GENERAL NOTES:
a.) REFER TO BILL OF MATERIAL WHEN ORDERING PARTS.
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.

| | | | | | | | | |
|--|--------|----------------------|-----------------------------------|---------------------------|----------------------------|------------|-------------|---|
| UNLESS OTHERWISE SPECIFIED MACHINED DIMENSIONS X.X ±0.030 X.XX ±0.010 X.XXX ±0.005 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994. | WEIGHT | MR ² | FIRST USE | INCH | MATERIAL | HEAT TREAT | DATE | TWIN DISC INCORPORATED RACINE, WI 53403 - USA |
| | LBS. | LBS./IN ² | ASSY. SP111P101 MODEL SP111HP1 | | | | 03-23-00 | |
| NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT. | | | | THIRD ANGLE PROJECTION | SIMILAR TO | NAME | SCALE | SP111P101 |
| | | | | | SP111HP1 POWER TAKE OFF | .38 = 1 | DWG SIZE | |
| | | | | | | | DRN: DJH | REV |
| | | | | | | | CHK: RSL | 2 OF 2 |
| | | | | | | | APP: JTS | REV |
| | | | | | | | | G |